CHASSIS SECTION

This service manual has been prepared to provide SUBARU service personnel with the necessary information and data for the correct maintenance and repair of SUBARU vehicles.

This manual includes the procedures for maintenance, disassembling, reassembling, inspection and adjustment of components and diagnostics for guidance of experienced mechanics.

Please peruse and utilize this manual fully to ensure complete repair work for satisfying our customers by keeping their vehicle in optimum condition. When replacement of parts during repair work is needed, be sure to use SUBARU genuine parts.

| FRONT SUSPENSION | FS |
|---|-----------|
| REAR SUSPENSION | RS |
| WHEEL AND TIRE SYSTEM | WT |
| DIFFERENTIALS | DI |
| TRANSFER CASE | тс |
| DRIVE SHAFT SYSTEM | DS |
| ABS | ABS |
| ABS (DIAGNOSTICS) | ABS(diag) |
| BRAKE | BR |
| PARKING BRAKE | РВ |
| POWER ASSISTED SYSTEM (POWER STEERING) | PS |

All information, illustration and specifications contained in this manual are based on the latest product information available at the time of publication approval.

FUJI HEAVY INDUSTRIES LTD.

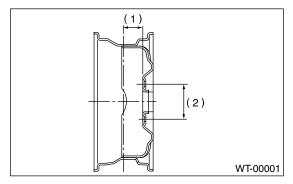
WHEEL AND TIRE SYSTEM

WT

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1. General Description

A: SPECIFICATIONS



- (1) Offset
- (2) P.C.D.

| Specificat | ions | Tire size | Rim size | Rim offset mm (in) | P.C.D. mm (in) |
|----------------|----------|-----------------|----------------|-----------------------|-------------------|
| | BASE, TS | 185/70R14 88H | 14×5 1/2JJ | | |
| | GX | 195/60R15 88H | 15 	imes 6 JJ | 55 (2 17) | |
| Front and rear | RS | 205/50R16 87V | 16×6 1/2JJ | 55 (2.17) | |
| | WRX | 215/45R17 87W | 17 	imes 7 JJ | | 100 (2.04) |
| | STi | 225/45R17 90W | 17 × 7 1/2JJ | 53 (2.09) | 100 (3.94) |
| T-type tire | | T125/70D15 95M | $15 \times 4T$ | 53 (2.09) | |
| | | T135/70D16 100M | $16 \times 4T$ | 50 (1.97) | |
| | | T135/70D17 102M | $17 \times 4T$ | 40 (1.57) | |

| Specifications | | Tire size | Tire air pressure kPa (kgf/cm ² , psi) | |
|----------------|----------|-----------------|---|--------------------|
| | | 1116 5126 | Light load | Full load |
| | BASE, TS | 185/70R14 88H | Fr : 220 (2.2, 32) | Fr : 220 (2.2, 32) |
| | GX | 195/60R15 88H | Rr : 200 (2.0, 29) | Rr : 220 (2.2, 32) |
| Front and rear | RS | 205/50R16 87V | Fr : 220 (2.2, 32) Rr : 200 (2.0, 29) | |
| | WRX | 215/45R17 87W | Fr : 230 (2.3, 33) Rr : 220 (2.2, 32) | |
| | STi | 225/45R17 90W | Fr : 230 (2.3, 33) Rr : 190 (1.9, 28) | |
| T-type tire | | T125/70D15 95M | | |
| | | T135/70D16 100M | 420 (4.2, 60) | |
| | | T135/70D17 102M | | |

NOTE:

"T-type" tire for temporary use is supplied as a spare tire.
At trailer towing, rear inflation pressure is 250 kPa (2.5 kgf/cm², 36 psi).

1. SERVICE DATA

| Item | Axial runout | Radial runout |
|----------------|-------------------|---------------|
| Steel wheel | 1.5 mm (| 0.059 in) |
| Aluminum wheel | 1.0 mm (0.039 in) | |

2. ADJUSTING PARTS

| Wheel balance | Standard | Service limit |
|-------------------|-------------|---------------|
| Dynamic unbalance | Less than 5 | 5 g (0.18 oz) |

| Balance weight part number (For steel wheel) | Weight |
|---|----------------|
| 28101TC000 | 5 g (0.18 oz) |
| 28101SA060 | 10 g (0.35 oz) |
| 28101SA070 | 15 g (0.53 oz) |
| 28101SA080 | 20 g (0.71 oz) |
| 28101SA090 | 25 g (0.88 oz) |
| 723141340 | 30 g (1.06 oz) |
| 723141350 | 35 g (1.23 oz) |
| 723141360 | 40 g (1.41 oz) |
| 723141370 | 45 g (1.59 oz) |
| 723241380 | 50 g (1.76 oz) |
| 723241580 | 55 g (1.94 oz) |
| 723241590 | 60 g (2.12 oz) |

| Balance weight part number (For aluminum wheel) | Weight |
|--|----------------|
| 28101SA000 | 5 g (0.18 oz) |
| 28101SA010 | 10 g (0.35 oz) |
| 28101SA020 | 15 g (0.53 oz) |
| 28101SA030 | 20 g (0.71 oz) |
| 28101SA040 | 25 g (0.88 oz) |
| 23141GA512 | 30 g (1.06 oz) |
| 23141GA522 | 35 g (1.23 oz) |
| 23141GA532 | 40 g (1.41 oz) |
| 23141GA542 | 45 g (1.59 oz) |
| 23141GA552 | 50 g (1.76 oz) |
| | 55 g (1.94 oz) |
| 23141GA572 | 60 g (2.12 oz) |

B: PREPARATION TOOL

1. GENERAL PURPOSE TOOLS

| TOOL NAME | REMARKS |
|--------------------|---------------------------------------|
| Air pressure gauge | Used for measuring tire air pressure. |
| Dial gauge | Used for measuring wheel runout. |

2. Tire

A: INSPECTION

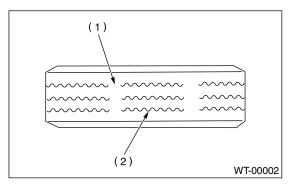
Take stone, glass, nail etc. off from tread groove.
 Replace the tire if as follows.

CAUTION:

When replacing a tire, make sure to use only the same size, construction and load range tire as originally installed.

(1) When a large crack on the side wall, damage or a crack on tread are found.

(2) When the "tread wear indicator" appears as a solid band across the tread.

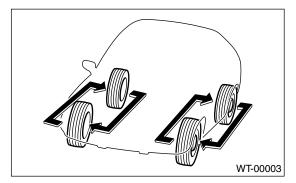


- (1) Tread wear indicator
- (2) Tire tread

3) When a crack on tire valve is found, replace the tire valve.

1. TIRE ROTATION

Rotate tires periodically (10,000 km/6,200 miles) as shown in the figure, in order to prevent them from uneven wear and to prolong their life.



Tire

3. Steel Wheel

A: REMOVAL

1) Apply parking brake, and position the select lever to "P" or "LOW".

2) Set jacks or a lift to the specified point, and support the vehicle with its wheels slightly contacting the floor.

3) Loosen the wheel nuts.

4) Raise the vehicle until its wheels take off the ground using a jack or a lift.

5) Remove the wheel nuts and wheels.

NOTE:

• While removing the wheels, prevent the hub bolts from damage.

• Place the wheels with their outer sides facing upward to prevent the wheels from damage.

B: INSTALLATION

1) Remove dirt from the mating surface of wheel and brake rotor.

2) Attach the wheel to hub by aligning the wheel bolt hole with hub bolt.

3) Temporarily attach the wheel nuts to hub bolts. (In the case of aluminum wheel, use SUBARU genuine wheel nut for aluminum wheel.)

4) Manually tighten the nuts making sure the wheel hub hole is aligned correctly to guide portion of hub.5) Tighten the wheel nuts in a diagonal selection to specified torgue. Use a wheel nut wrench.

Wheel nut tightening torque: 90 N⋅m (9.1 kgf-m, 65.7 ft-lb)

CAUTION:

• Tighten the wheel nuts in two or three steps by gradually increasing the torque and working diagonally, until the specified torque is reached. For drum brake models, excess tightening of wheel nuts may cause wheels to "judder".

• Do not depress the wrench with foot; Always use both hands when tightening.

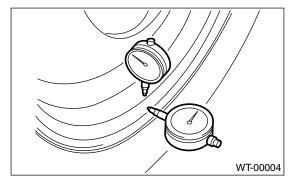
• Make sure the bolt, nut and nut seating surface of the wheel are free from oils.

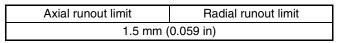
6) If a wheel is removed for replacement or for repair of a puncture, retighten the wheel nuts to the specified torque after running 1,000 km (600 miles).

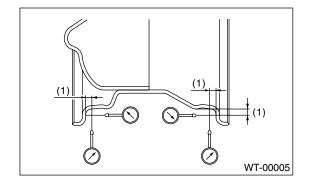
C: INSPECTION

1) Deformation or damage on the rim can cause air leakage. Check the rim flange for deformation, crack or damage, and repair or replace as necessary.

2) Jack-up the vehicle until wheels clear the floor.3) Slowly rotate the wheel to check the rim "runout" using a dial gauge.







(1) Approx. 7 mm (0.28 in)

4) If the rim runout exceeds specifications, remove the tire from rim and check runout while attaching the dial gauge to positions shown in the figure.5) If the measured runout still exceeds specifications, replace the wheel.

4. Aluminum Wheel

A: REMOVAL

Refer to Steel Wheel for removal procedure of aluminum wheels. <Ref. to WT-5, REMOVAL, Steel Wheel.>

B: INSTALLATION

Refer to Steel Wheel for installation procedure of aluminum wheels. <Ref. to WT-5, INSTALLATION, Steel Wheel.>

C: INSPECTION

Refer to Steel Wheel for inspection procedure of aluminum wheels. <Ref. to WT-5, INSPECTION, Steel Wheel.>

Rim runout:

| Axial runout limit | Radial runout limit | |
|--------------------|---------------------|--|
| 1.0 mm (0.039 in) | | |

D: CAUTION

Aluminum wheels are easily scratched. To maintain their appearance and safety, do the following:

1) Do not damage the aluminum wheels during removal, installation, wheel balancing, etc. After removing the aluminum wheels, place them on a rubber mat, etc.

2) While the vehicle is being driven, be careful not to ride over sharp obstacles or allow the aluminum wheels to contact the shoulder of road.

3) When installing a tire chain, be sure to install it properly not to have slack; otherwise it may hit the wheel while driving.

4) When washing the aluminum wheel, use neutral synthetic detergent and water. Avoid using the cleanser including abrasive, hard brushes or an automatic car washer.

5. Wheel Balancing

A: REPLACEMENT

1) Remove the balance weights.

2) Using wheel balancer, measure the wheel balance.

3) Select a weight close to the value measured by wheel balancer.

| Balance weight part number (For steel wheel) | Weight |
|---|----------------|
| 28101TC000 | 5 g (0.18 oz) |
| 28101SA060 | 10 g (0.35 oz) |
| 28101SA070 | 15 g (0.53 oz) |
| 28101SA080 | 20 g (0.71 oz) |
| 28101SA090 | 25 g (0.88 oz) |
| 723141340 | 30 g (1.06 oz) |
| 723141350 | 35 g (1.23 oz) |
| 723141360 | 40 g (1.41 oz) |
| 723141370 | 45 g (1.59 oz) |
| 723241380 | 50 g (1.76 oz) |
| 723241580 | 55 g (1.94 oz) |
| 723241590 | 60 g (2.12 oz) |

| Balance weight part number | Waight |
|----------------------------|----------------|
| (For aluminum wheel) | Weight |
| 28101SA000 | 5 g (0.18 oz) |
| 28101SA010 | 10 g (0.35 oz) |
| 28101SA020 | 15 g (0.53 oz) |
| 28101SA030 | 20 g (0.71 oz) |
| 28101SA040 | 25 g (0.88 oz) |
| 23141GA512 | 30 g (1.06 oz) |
| 23141GA522 | 35 g (1.23 oz) |
| 23141GA532 | 40 g (1.41 oz) |
| 23141GA542 | 45 g (1.59 oz) |
| 23141GA552 | 50 g (1.76 oz) |
| — | 55 g (1.94 oz) |
| 23141GA572 | 60 g (2.12 oz) |

4) Install the selected weight to the point designated by wheel balancer.

5) Using wheel balancer, measure the wheel balance again. Check the wheel balance is correctly adjusted.

B: INSPECTION

1) Proper wheel balance may be lost if the tire is repaired or if it wears. Check the tire for dynamic balance, and repair as necessary.

2) To check for dynamic balance, use a wheel balancer. Drive in the balance weight on both the top and rear sides of rim.

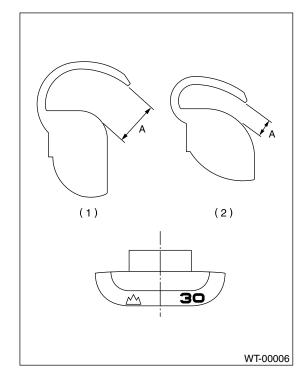
3) Some types of balancer can cause damage to the wheel. Use an appropriate balancer when adjusting the wheel balance.

4) Use genuine balance weights.

NOTE:

• 55 g (1.94 oz) weight used with the aluminum wheel is not available.

• Balance weights are available for use with any of 14- to 16-inch wheels.



- (1) Weight for aluminum wheel
- (2) Weight for steel wheel

Service limit: A

Weight for steel wheel;

- 5 g (0.18 oz) 25 g (0.88 oz) 2.0 mm (0.08 in)
- *30 g (1.06 oz) or more 1.8 mm (0.07) Weight for aluminum wheel;*
 - 5 g (0.18 oz) 25 g (0.88 oz) 5.0 mm (0.20 in)
 - 30 g (1.06 oz) or more 4.5 mm (0.177 in)

6. "T-type" Tire

A: NOTE

"T-type" tire for temporary use is prepared as a spare tire.

CAUTION:

• Do not use a tire chain with the "T-type" tire. Because of the smaller tire size, a tire chain will not fit properly and will result in damage to the vehicle and the tire.

• Do not drive at a speed greater than 80 km/h (50 MPH).

• Drive as slowly as possible and avoid passing over bumps.

B: REPLACEMENT

Refer to Removal and Installation of Steel Wheel for removal/installation of "T-type" tires. <Ref. to WT-5, Steel Wheel.>

CAUTION:

Replace with a conventional tire as soon as possible since the "T-type" tire is only for temporary use.

C: INSPECTION

1) Check the tire inflation pressure.

Specification:

420 kPa (4.2 kg/cm², 60 psi)

2) Take stones, glass, nails, etc. out of the tread groove.

3) Check the tires for deformation, cracks, partial or over limit wear.

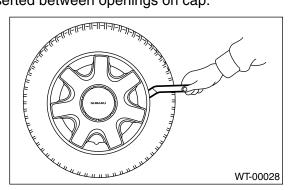
CAUTION:

Replace the tire with a new one.

7. Full Wheel Cap

A: REMOVAL

Pry off the full wheel cap with a wheel cap remover inserted between openings on cap.



B: INSTALLATION

Align the valve hole in wheel cap with the valve on wheel and secure the wheel cap by tapping four points by hand.

C: INSPECTION

1) Check the wheels for missing wheel caps.

2) Check the pawls of wheel caps for damage or bend.

3) Check the wheel caps for cracks.

8. General Diagnostics Table

A: INSPECTION

| Symptom | Possible cause | Corrective action |
|------------------------------|--------------------------|---|
| Wheel wobble. | Improperly inflated tire | Adjust the tire pressure. |
| | Uneven wear | Check the tire referring to Abnormal tire wear in this table, carry out the procedure and replace the tire. |
| | Wheel alignment | Check the wheel alignments. <ref. to FS-6, INSPECTION, Wheel Alignment.></ref. |
| | Front strut | Check the front strut. <ref. fs-<br="" to="">21, INSPECTION, Front Strut.></ref.> |
| | Rear strut | Check the rear strut. <ref. rs-<br="" to="">16, INSPECTION, Rear Strut.></ref.> |
| | Front axle | Check the front axle. <ref. ds-<br="" to="">23, INSPECTION, Front Axle.></ref.> |
| | Rear axle | Check the rear axle. <ref. ds-32,<br="" to="">INSPECTION, Rear Axle [AWD Model].> <ref. ds-34,="" inspec-<br="" to="">TION, Rear Axle [FWD Model].></ref.></ref.> |
| Vehicle is abnormally out of | Improperly inflated tire | Adjust the tire pressure. |
| balance. | Uneven wear | Check the tire referring to Abnormal tire wear in this table, carry out the procedure and replace the tire. |
| | Front stabilizer | Check the front stabilizer. <ref. to<br="">FS-23, INSPECTION, Front Stabi- lizer.></ref.> |
| | Wheel alignment | Check the wheel alignments. <ref. to FS-6, INSPECTION, Wheel Alignment.></ref. |
| Abnormal wheel vibration | Improperly inflated tire | Adjust the tire pressure. |
| | Uneven wear | Check the tire referring to Abnormal tire wear in this table, carry out the procedure and replace the tire. |
| | Improper wheel balancing | Check the wheel balance. <ref. to<br="">WT-7, INSPECTION, Wheel Bal- ancing.></ref.> |
| | Front axle | Check the front axle. <ref. ds-<br="" to="">23, INSPECTION, Front Axle.></ref.> |
| | Rear axle | Check the rear axle. <ref. ds-32,<br="" to="">INSPECTION, Rear Axle [AWD Model].> <ref. ds-34,="" inspec-<br="" to="">TION, Rear Axle [FWD Model].></ref.></ref.> |
| Abnormal tire wear | Improperly inflated tire | Adjust the tire pressure. |
| | Improper wheel balancing | Check the wheel balance. <ref. to<br="">WT-7, INSPECTION, Wheel Bal- ancing.></ref.> |
| | Wheel alignment | Check the wheel alignments. <ref. to FS-6, INSPECTION, Wheel Alignment.></ref. |