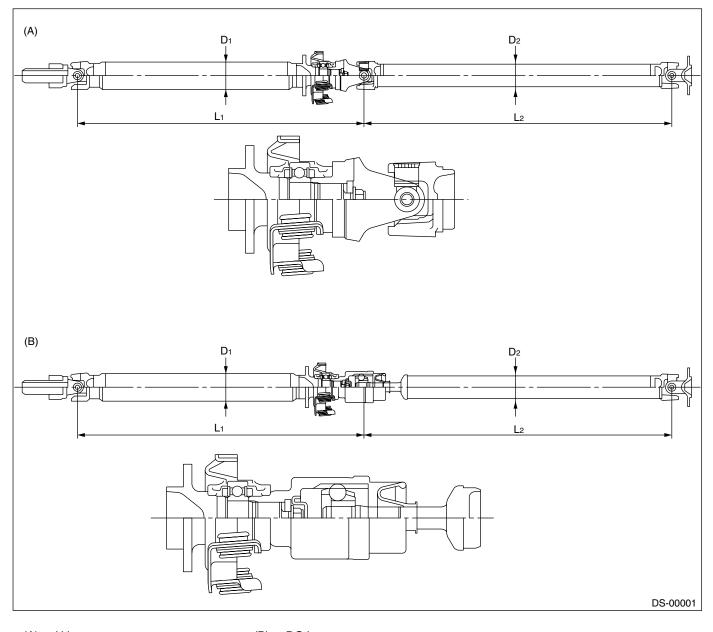
# 1. General Description

# **A: SPECIFICATIONS**

#### 1. PROPELLER SHAFT

Model		Non-turbo	Turbo (except STi)	STi
Propeller shaft type		UJ	DOJ	UJ
Front propeller shaft Joint-to-joint length: L <sub>1</sub>	AT	584 (22.99)	579 (22.79)	_
mm (in)		643 (25.32)	638 (25.12)	574 (22.60)
Rear propeller shaft Joint-to-joint length: L2 mm (in)		708 (27.87)	713 (28.07)	706 (27.80)
Outer diameter of tube: mm (in)		63.5 (2.500) 7		70 (2.756)
D <sub>2</sub>		57.0 (2.244)		

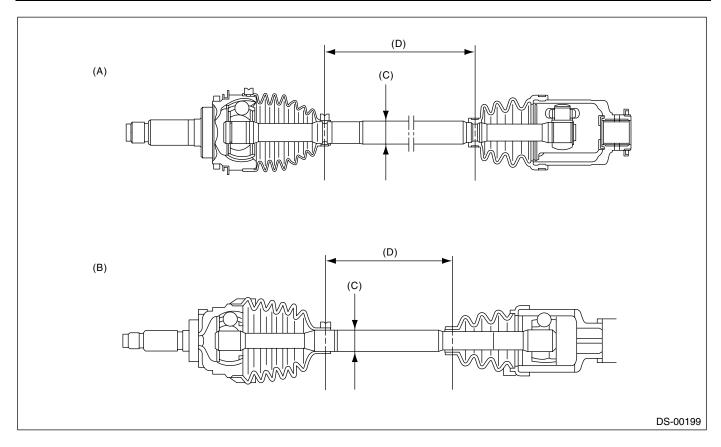


(A) UJ type

(B) DOJ type

# 2. FRONT DRIVE SHAFT ASSEMBLY

	Model	Type of drive shaft	Axle diameter φ D (mm)	Axle length L (mm)
	Non-turbo, Turbo AT	EBJ87+SFJ82	26 (1.02)	325
Sedan	Turbo MT (except STi)	EBJ87+SFJ82	28 (1.10)	325
	Turbo MT (STi)	BJ92+DOJ87	28 (1.10)	250
Wagon	Non-turbo, Turbo AT	EBJ87+SFJ82	26 (1.02)	314
vvayon	Turbo MT	EBJ87+SFJ82	28 (1.10)	314



(A) EBJ87+SFJ82

(B)

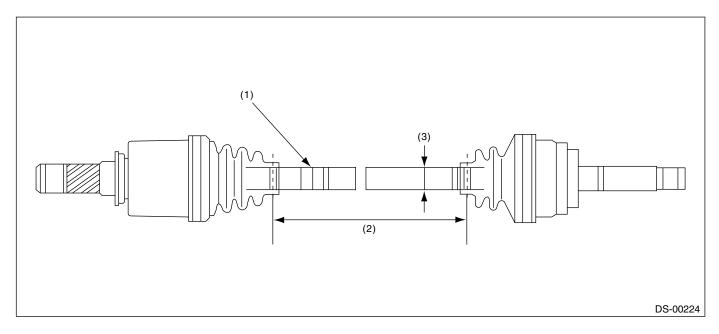
BJ92+DOJ87

(C) Axle diameter

(D) Axle length

# 3. REAR DRIVE SHAFT ASSEMBLY

Type of drive shaft assembly	Model	No. of identification protrusion on shaft	Axle length (mm)	Axle diameter (mm)
EBJ82+DOJ82 RH	Sedan turbo	2 (Two)	363	24
EBJ82+DOJ82 LH	Sedanturbo	1 (One)	353	24
BJ79+DOJ79 RH	Sedan Non-turbo	2 (Two)	368	23
BJ79+DOJ79 LH	Sedan Non-turbo	1 (One)	358	23
EBJ82+DOJ82 RH	Wagon turbo	2 (Two)	353	24
EBJ82+DOJ82 LH	wagon turbo	1 (One)	343	24
BJ79+DOJ79 RH	Wagon Non turbo	2 (Two)	358	23
BJ79+DOJ79 LH	Wagon Non-turbo	1 (One)	348	23
BJ87+DOJ87	STi	1 (One)	295.2	25

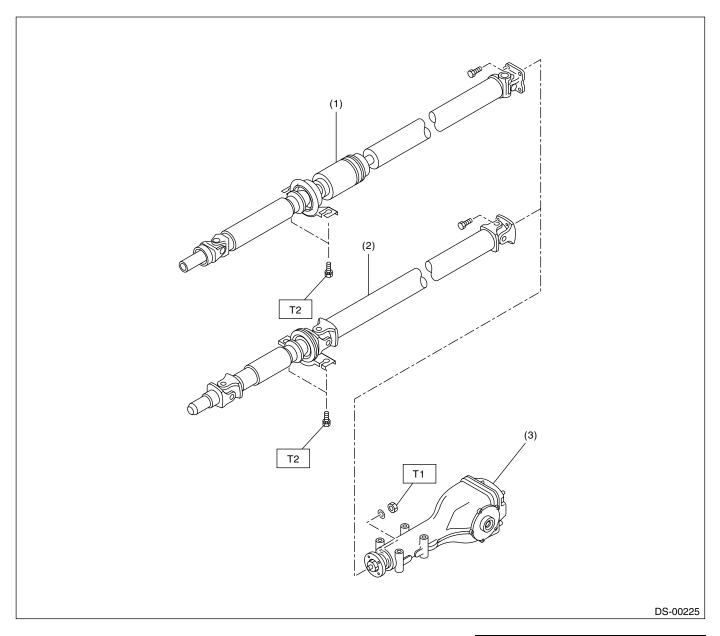


- (1) Identification protrusion
- (2) Axle length

(3) Axle diameter

# **B: COMPONENT**

# 1. PROPELLER SHAFT

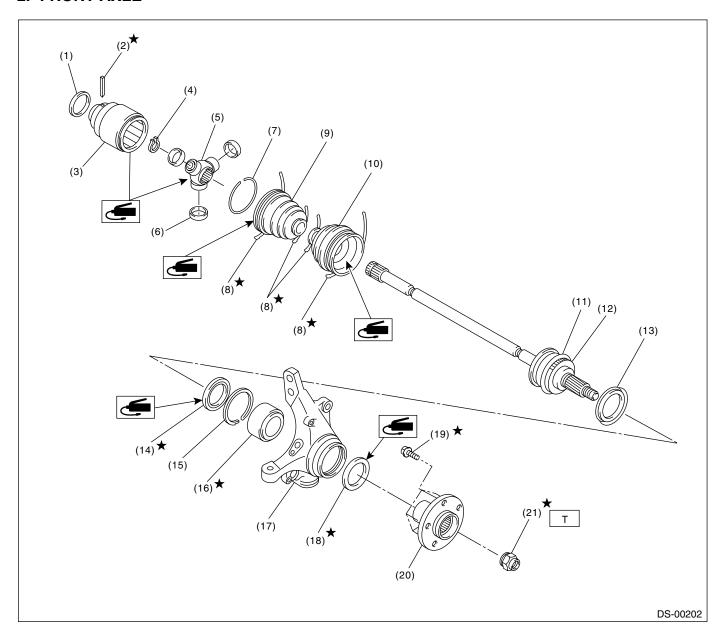


- (1) Propeller shaft (DOJ type)
- (2) Propeller shaft (UJ type)
- (3) Rear differential

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 38 (3.9, 28.3) T2: 52 (5.3, 38.3)

#### 2. FRONT AXLE



- (1) Baffle plate (SFJ)
- (2) Spring pin
- (3) Outer race (SFJ)
- (4) Snap ring
- (5) Trunnion
- (6) Free ring
- (7) Circlip
- (8) Boot band

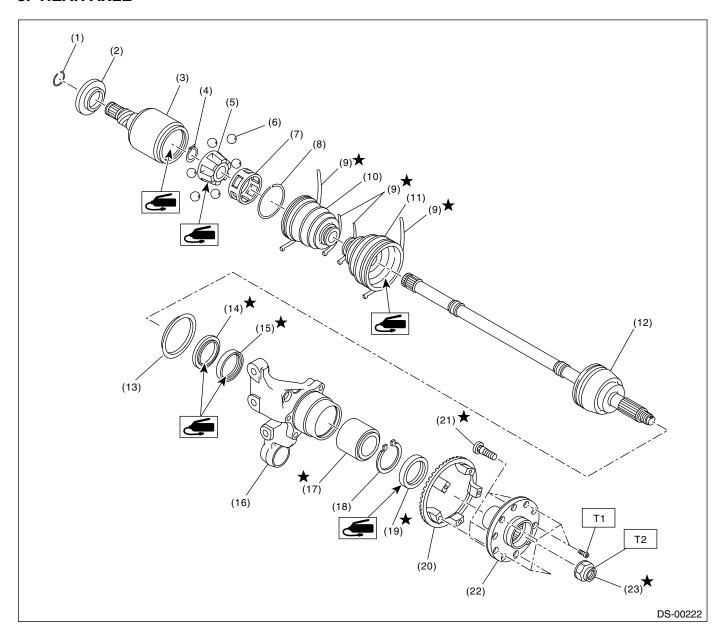
- (9) Boot (SFJ)
- (10) Boot (EBJ)
- (11) EBJ ASSY
- (12) Tone wheel
- (13) Baffle plate
- (14) Oil seal (IN)
- (15) Snap ring
- (16) Bearing

- (17) Housing
- (18) Oil seal (OUT)
- (19) Hub bolt
- (20) Hub
- (21) Axle nut

Tightening torque: N·m (kgf-m, ft-lb)

T: 220 (22.4, 162)

#### 3. REAR AXLE



- (1) Circlip
- (2) Baffle plate (DOJ)
- (3) Outer race (DOJ)
- (4) Snap ring
- (5) Inner race
- (6) Ball
- (7) Cage
- (8) Circlip
- (9) Boot band
- (10) Boot (DOJ)

- (11) Boot
- (12) Non-turbo: BJ ASSY Turbo: EBJ ASSY
- (13) Baffle plate
- (14) Oil seal (IN. No. 2)
- (15) Oil seal (IN.)
- (16) Housing
- (17) Bearing
- (18) Snap ring
- (19) Oil seal (OUT)

- (20) Tone wheel
- (21) Hub bolt
- (22) Hub
- (23) Axle nut

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 13 (1.3, 9.4)

T2: 190 (19.4, 140)

#### C: CAUTION

- Wear working clothing, including a cap, protective goggles, and protective shoes during operation
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust or dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly, and replacement.
- Be careful not to burn your hands, because each part on the vehicle is hot after running.

- Use SUBARU genuine grease etc. or the equivalent. Do not mix grease etc. with that of another grade or from other manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or safety stands at the specified points.
- Apply grease onto sliding or revolution surfaces before installation.
- Before installing snap rings, apply sufficient amount of grease to avoid damage and deformation.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or shop cloth between the part and the vise.

#### D: PREPARATION TOOL

#### 1. SPECIAL TOOLS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
ILLUSTRATION	922431000	AXLE SHAFT INSTALLER	Used for installing axle shaft into housing.     Used with ADAPTER (927390000).
ST-922431000			
(A) (B)	925091000	BANDTIGHTENING TOOL	Used for tightening boot band. (A) Jig for band (B) Ratchet wrench
ST-925091000			

# **GENERAL DESCRIPTION**

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	926470000	AXLE SHAFT PULLER	Used for removing axle shaft.
		I OLLEN	
ST-926470000			
	927060000	HUB REMOVER	<ul><li>Used for removing front hub.</li><li>Used with HUB STAND (927080000).</li></ul>
I TOTAL OF			
ST-927060000			
31-927000000	927420000	HUB REMOVER	Used for removing rear hub.
			Used with HUB STAND (927080000).
ST-927420000			
	927080000	HUB STAND	Used for disassembling and assembling hub bolt in hub.
ST-927080000			

		1	
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	927100000	BEARING PULLER	Used for disassembling and assembling front housing bearing.     Used with HOUSING STAND (927400000).
ST-927100000			
ST-927140000	927140000	AXLE SHAFT PULLER PLATE	Same as plate 2 included in AXLE SHAFT PULLER (926470000).
	927390000	ADAPTER	Used as an adapter for AXLE SHAFT
			INSTALLER (922431000).
ST-927390000			
ST-927400000	927400000	HOUSING STAND	Used for disassembling and assembling front housing bearing.     Used with BEARING PULLER (927100000).

# **GENERAL DESCRIPTION**

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	927410000	OIL SEAL INSTALLER	Used for installing oil seal into front housing.     Used with HOUSING STAND (927400000).
ST-927410000			
	927430000	HOUSING STAND	<ul> <li>Used for disassembling and assembling rear housing bearing.</li> <li>Used with BEARING PULLER (927440000).</li> </ul>
ST-927430000	927120000	HUB INSTALLER	Used for installing hub.
	927120000	HUB INSTALLER	Osed for installing hub.
ST-927120000			
3. 32. 123300	927440000	BEARING REMOVER	Used for disassembling and assembling rear wheel bearing. Used with HOUSING STAND (927430000).
ST-927440000			

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	927460000	OIL SEAL	Used for installing outer oil seal.
		INSTALLER	Used with HOUSING STAND (927430000).
ST-927460000			
	927450000	HUB INSTALLER	Used for pressing hub bearing into hub.     Used with LUR STAND (02708000)
			Used with HUB STAND (927080000).
• •			
ST-927450000	28099PA090	OIL SEAL PROTEC-	Used for installing rear drive shaft into rear dif-
	26099PA090	TOR	ferential.
			For protecting oil seal.
ST28099PA090			
	28099PA100	DRIVE SHAFT	Used for removing rear drive shaft from rear dif-
		REMOVER	ferential.
ST28099PA100			

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	28099AC000	BOOT BAND PLI- ERS	Used for tightening front BJ boot band.
ST28099AC000			

# 2. GENERAL PURPOSE TOOLS

TOOL NAME	REMERKS
Puller	Used for removing ball joint from knuckle arm.
Dial gauge	Used for inspecting propeller shaft run-out.
Snap ring pliers	Used for installing and removing snap ring.